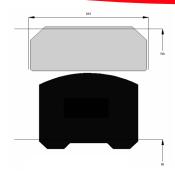
# Profile Data Piston Seal PS81



## **Function**

Piston seals are designed to seal the pressurized hydraulic fluid against the atmosphere or between two pressurized spaces.

# **Features**

- Symmetrical, double acting piston seal, designed with interference of the preload element on the ID and slight interference of the PTFE glide ring on the OD.
- ⇒ High pressure force because of a machined rubber preload element. Less relative movement of the rubber part compared to an O-Ring giving the seal a higher wear resistance.
- ⇒ Excellent sealing performance in low and high speeds.
- ⇒ Suitable for positioning functions.
- ⇒ Negligible tendency to "stick-slip" effect, good sliding properties.
- ⇒ Low break-away load after long standstills.
- ⇒ Excellent gap extrusion resistance.
- ⇒ Can be used in grooves where no O-Ring is possible.

## **Application**

Reciprocating pistons in hydraulic cylinders, plungers in heavy-duty applications. Max. pressure 400 bar, max. speed 10 m/s.

# **Installation**

Snap-in installation.

Attention: PTFE glide rings needs calibration after installation!

Tolerances	[mm]	
NL < 10mm	+ 0.2	
NL ≥10mm	+ 0.3	
ø NA	H 8	
ø NI	h 8	
Surface roughness	Rtmax [µ]	Ra [µ]
Bottom of groove	≤ 6.3	≤ 1.6
Face of groove	≤ 15	≤ 3
Sliding surface	Rtmax [µ]	Ra [μ]
PU, elastomer	≤ 2.5	≤ 0.1-0.5
PTFE	≤ 2	≤ 0.05-0.3

